



D2896-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL  
HEAT TREAT TO H900 CONDITION  
(900°F FOR 1 HR, AIR COOL)  
MIN UTS = 170 KSI (38 HRc)
- 2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA  
WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3  
PRIME INSIDE SURFACE AS SHOWN PER DART QSI 005 4.2
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES

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UNDER REVIEW  
03.03.11  
NO MORE POWDER  
COAT

B	07.03.19	INCORP. A1-A4, FINISHING NOTES
A	01.10.19	NEW ISSUE
DESIGN	DRAWN BY A4	DART
CHECKED	APPROVED A4	DART
DATE	07.03.19	SUPPORT
DRAWING NO.	D2896	TITLE
REV. B	SHEET 1 OF 1	SCALE
1:2		

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